

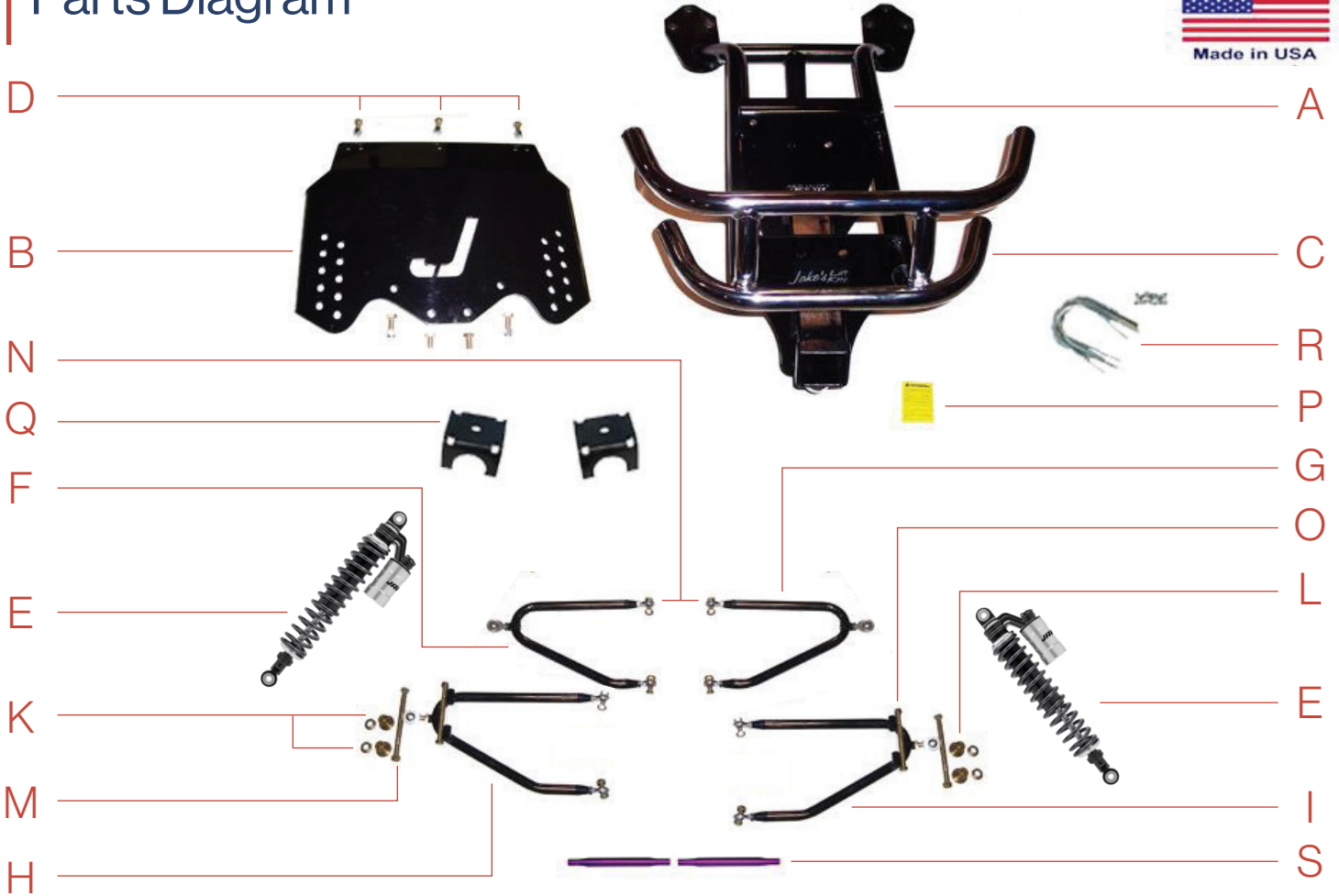


INSTALLATION INSTRUCTIONS

Part 16-777

Long Travel Lift Kit for E-Z-GO TXT
1994-2001.5 Gas

Parts Diagram



CALLOUT	ITEM	QTY
A	JAKES SUB-FRAME	1
B	TOP FRAME SUPPORT	1
C	CHROME FRONT BUMPER	1
D	3/8" NUTS & BOLTS FOR FRAME SUPPORT	7
E	JAKE'S LONG TRAVEL SHOCKS WITH EXTERNAL RESERVOIR	2
F	PASSENGER SIDE TOP A-ARM	1
G	DRIVER SIDE TOP A-ARM	1
H	PASSENGER SIDE BOTTOM A-ARM	1
I	DRIVER SIDE BOTTOM A-ARM	1
J	7/16" X 3 1/2" BOLTS NUTS & SPACERS (NOT PICTURED)	2/EA

K	HIEM SPACERS FOR TOP & BOTTOM OF HIEM	4
L	KINGPIN BUSHINGS	4
M	1/2" X 6" KINGPIN BOLT & NUT	2/EA
N	7/16" X 1 1/4" BOLTS & NUTS	8/EA
O	7/16" X 5" BOLTS & NUTS FOR SHOCKS	2/EA
P	WARNING LABEL	1
Q	REAR RISERS	2
R	NUTS & U-BOLTS FOR REAR LIFT	4
S	ANODIZED TIE RODS	2
T	SHOCK SUPPORTS W/7/16" X 1 1/4" BOLTS & NUTS (NOT PICTURED)	2/EA

EA=EA**CH**



*Always wear appropriate
eye protection!*

Front Assembly



FIGURE 1



FIGURE 2



FIGURE 3

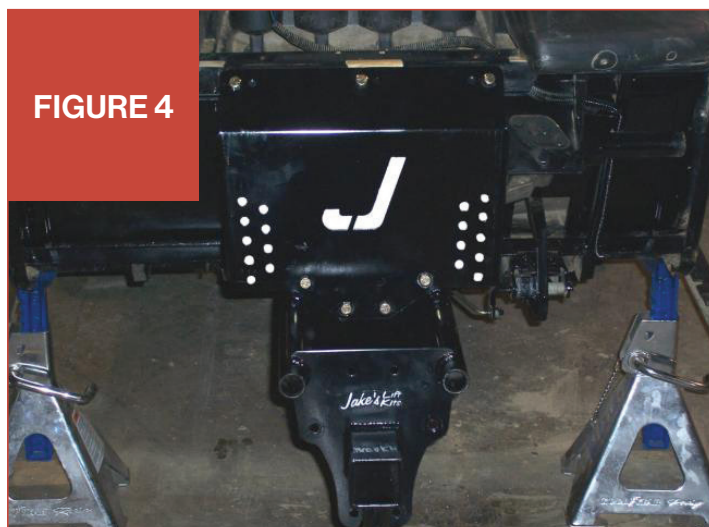
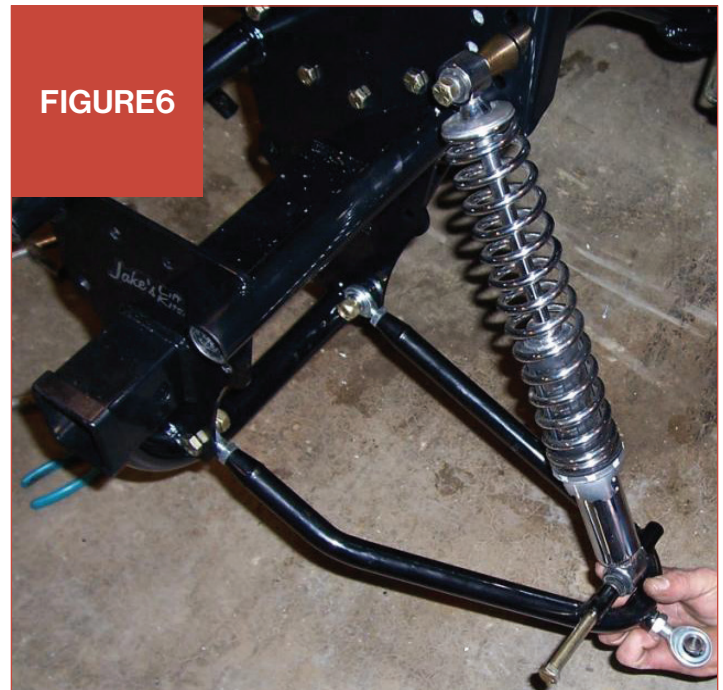
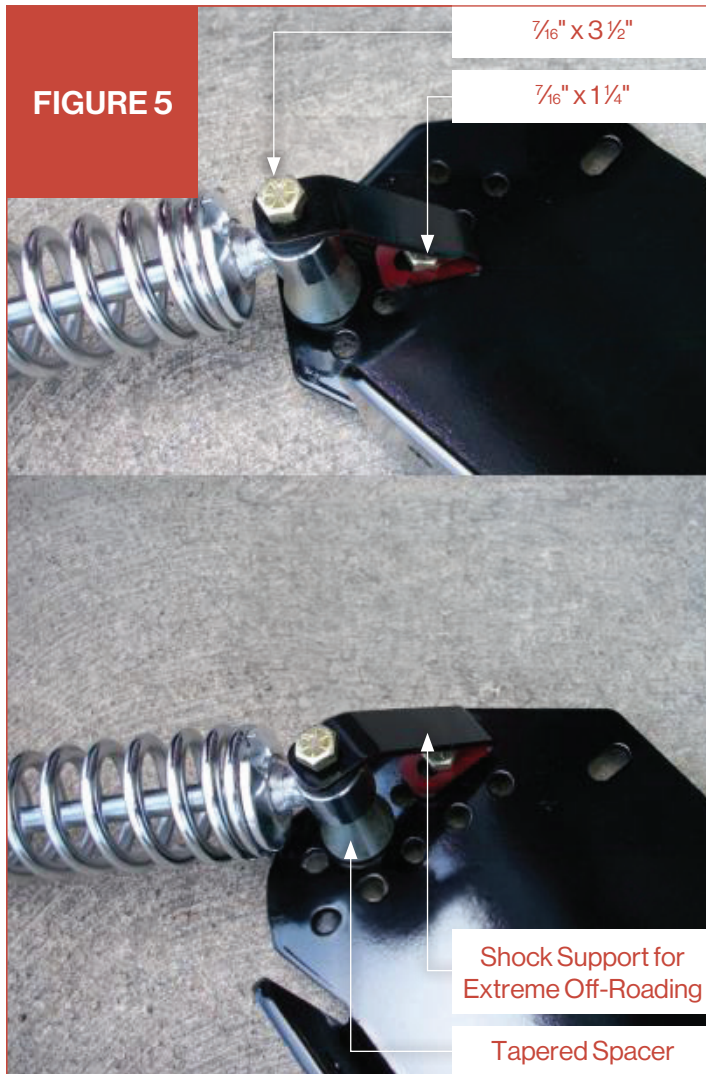


FIGURE 4

- 1 Place the cart on jack stands.
- 2 Remove front tires and wheels.
- 3 Remove the front cowl.
- 4 Completely disassemble the front of the golf cart as shown in **Figure 1**. Save the stock leaf spring bolts & mounting plates, stock spindles, hubs and tie rod ends for reinstallation.
- 5 Mount Jakes sub-frame (**ITEM A**) to the stock leaf spring mounting location using the stock nuts, bolts and mounting plates as shown in **Figure 2**.
- 6 Using Jakes top frame support (**ITEM B**) as a guide mark frame using the middle hole. Drill a $\frac{3}{8}$ " hole in the frame as shown in **Figure 3** and drill the remaining 2 holes to $\frac{3}{8}$ ".
- 7 Mount Jakes top frame support (**ITEM B**) to the frame and Jakes sub-frame (**ITEM A**) using the supplied nuts and bolts (**ITEM D**) as shown in **Figure 4**.
- 8 Mount Jakes coil over shocks to the top frame support (**ITEM B**) with the appropriate hardware (**ITEMS J & T**) shown in **Figure 5**.
NOTE: The larger end of the shock spacer goes against the frame support.
NOTE: There are several locations to mount your shocks. Outside holes are for a stiffer ride and inside holes are for a softer ride. The top hole on the outside is for a 4" lift. Each hole below lifts the cart an additional 1".
NOTE: WE DO NOT RECOMMEND THIS KIT BE SET HIGHER THAN 6" DUE TO FACTORY STEERING LIMITATIONS.
NOTE: The shocks have 4 adjustable settings. A spanner wrench is provided for adjusting the shocks.

Front Assembly



- 9** Mount Jake's bottom A-Arms (**ITEMS H & I**) to the sub-frame using the appropriate hardware (**ITEM N**) as shown in **Figure 6**.
- NOTE:** A-Arms are marked P-Top, P-Bottom, D-Top, D-Bottom. P=passenger side, D=Driver side.
- 10** Mount the shocks to the bottom A-Arms using the appropriate hardware (**ITEM O**) as shown in **Figure 6**.
- 11** Mount Jake's top A-Arms (**ITEMS F & G**) to the sub-frame using the appropriate hardware (**ITEM N**) as shown in **Figure 7**.

Front Assembly

FIGURE 7

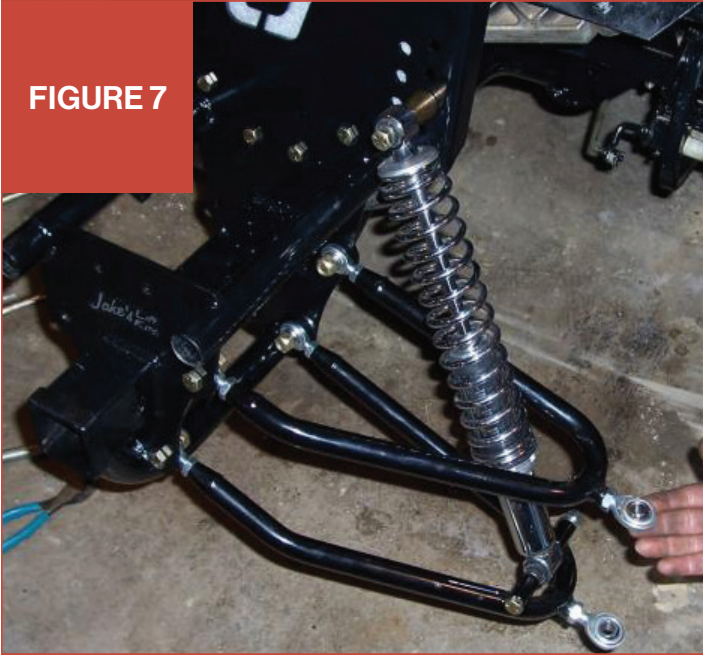


FIGURE 8

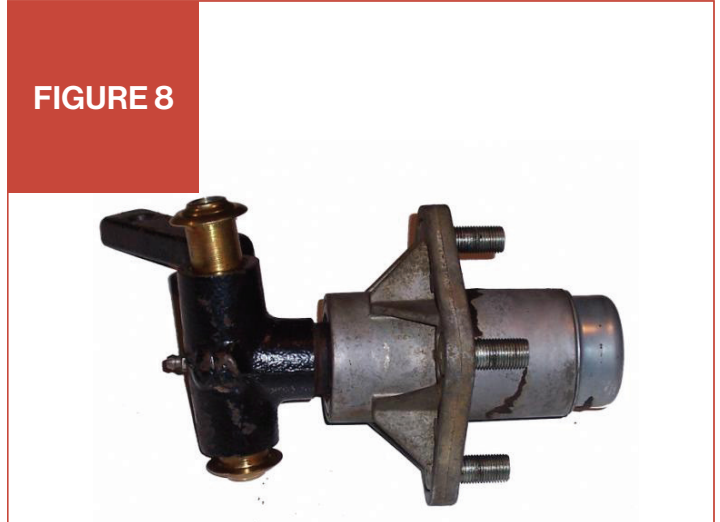


FIGURE 9



FIGURE 10



12 Place the kingpin bushings (ITEM L) in the stock spindles as shown in Figure 8.

13 Attach the spindles to the A-Arms using the supplied nuts, bolts (ITEM M) and heim spacers (ITEM K) as shown in Figure 9.

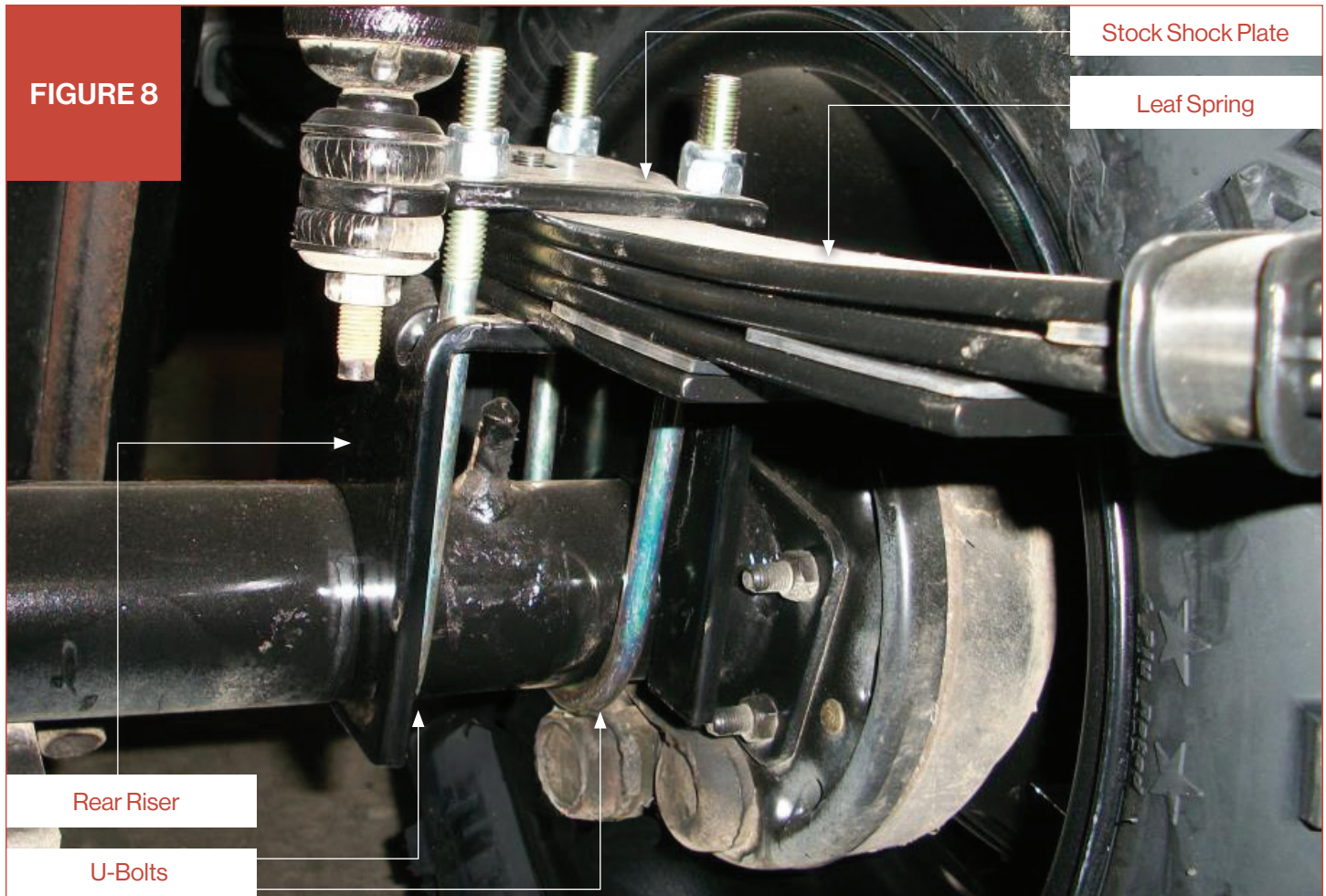
14 Take the stock tie rods ends and attach them to Jake's tie rods.

NOTE: Tie rods are left hand thread on one end and right hand thread on the other end. Attach tie rods to the steering box and to the steering arms on the spindles. Adjust toe-in. Proper toe-in should be approximately $\frac{1}{8}$ " in.

15 Mount Jake's chrome front bumper (ITEM C) to the sub-frame using the supplied nuts and bolts as shown in Figure 10.

16 SECURELY TIGHTEN ALL NUTS AND BOLTS.

Rear Assembly



- 1 Jack up the rear end of the cart and place jack stands on the frame in front of the springs. You will be installing larger wheels and tires so raise the cart high enough to accommodate the additional height.
- 2 Remove the wheels and tires.
- 3 Unbolt the bottom of the shocks. Clean and lubricate these bolts for later use.
- 4 Remove the aluminum/rubber ISO mount.
- 5 Place JAKES rear riser (ITEM Q) on the axle as shown in the picture. Use the centering pin as a guide as to where the riser should be placed.
- 6 Place the leaf springs on top of the rear risers. Bolt the front of the springs into place.
- 7 Place the stock shock plate on the top of the springs. Bolt the rear together as shown in the picture using the supplied u-bolts and nuts (ITEM R). Bolt the rear of the springs into place using the stock bolts.
- 8 Attach the bottom of the shocks to the new location of the shock mounts using the stock bolts.
- 9 Double check all nuts and bolts for tightness.
- 10 Install JAKES recommended wheel and tire size 22" x 11" x 10" wheels and tires with a 3" x 5" offset for maximum performance.
NOTE: Your stock wheels and tires will work but are not recommended!
- 11 Included is a warning label (ITEM P) which is to be placed on the steering column or another visible area and is to be read by all operators.



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